

AVIATION

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Vol. IX

OCTOBER 15, 1930

No. 6

THE sixth race for the Gordon Bennett Aviation Cup, which resulted in the victory of the French defending team and France's permanent leadership of the famous trophy, should rank as a valuable lesson.

It is generally conceded that the American entries for the Gordon Bennett aviation race are faster machines than the French types which finished first and second. Unofficial results showed that our machines developed speeds around 200 m.p.h., whereas the best speed made by the winning Nieuport, which is recognized as the world's record, is only 184.8 m.p.h. This speed record was made last December and was not equaled in the Gordon Bennett race, but Leconte's average speed being only 168.2 m.p.h.

Why then did our challengers fail to bring the Gordon Bennett Aviation Cup back to America? The answer is simple. Whereas the French Gordon Bennett machines were already being flown last winter, ours were designed, built and flight tested only a few months before the race. As a consequence, while the French engineers had ample time in which to eliminate the infinite troubles every airplane displays on its trials, and the French pilots had likewise sufficient time to get the "feel" of their machine and the resulting confidence in its performance, our engineers and pilots had very little chance to weed out the faulty points of our challenges.

Back being the case, it is hardly surprising that the Gordon Bennett Aviation Cup should have been won by France. The lesson is that modifications tested airplanes, though their performance may be superior to anything they are likely to meet in a contest, are liable to go down to defeat if the adversary has the advantage of better preparation.

The Gordon Bennett Balloon Race

The Gordon Bennett balloon race which will be held at the end of this month at Birmingham, Ala., while less spectacular than the recent Gordon Bennett aviation race, promises to afford an interesting demonstration of the skill of the best balloonists of the United States, Belgium, France and Italy.

American balloonists have so far won four of the eight contests for the Gordon Bennett Balloon Trophy, but so the American veterans did not come three times in succession the French, but not yet once to this country for the prize. Individual skill is not always sufficient for the winning of a balloon race, for each plays an important part in such contests. Hence, good luck to our balloonists.

Commercial Aeronautics

The outstanding attempts at running a non-government air transport service are the lines from London to Paris, Amsterdam and Brussels. The service to Paris has been in operation under the same management for over a year and the other has been here running throughout the summer. The success of the experiment was in doubt at the start of the summer, but it now seems assured in view of the tremendous increase in traffic during the last few months.

The figures issued by the Air Ministry show that for the week of May 24 to 30 there were eighty-four flights in which

a total of 158 passengers were carried. On 26 trips additional load in the form of mail or express was aboard.

During the week of September 22 to 28, 128 flights were made and 260 passengers carried. In addition mail or express or both were carried on 57 of these flights. These data are very encouraging. The great increase in passengers, goods, and flights all indicate greater confidence by the public in the form of transportation. Analyzing further, the figures show a state of affairs favorable to profits. The average number of passengers per flight has risen from 1.6 in May to 2.3 in September, and the percentage of flights with goods or mail is well jumped from 55 to 68.

The Handley Page Wing

An American patent was issued on September 12, 1930, to Frederick Handley Page on a new type of aeroflex which has for its object a high lift at large angles and a low resistance at small angles.

The result is accomplished by cutting a slot or series of slots in the wing near and parallel to the leading edge. These slots are at an angle of about twenty thirty degrees to the wing chord, and present leading at high angles. The lift coefficient is thereby allowed to increase beyond the usual limits. As at small angles of incidence it is advantageous to sweep the forward part of the wing back so as to close up the slot or slots. In this condition the aeroflex may have a low resistance shape. Moving the leading edge forward at high angles to form a gap may be attained in effect by adding to the wing area by increasing the chord.

The mechanical difficulties anticipated in applying this invention are not great and it remains only to find the best shape and arrangement of aeroflex and slots. As to the advantages which the new wing embodies, they promise to be sufficiently important to elicit keen interest among aeronautical engineers.

Jet Propulsion

In view of the possibility of designing a power plant almost without moving parts, it is surprising that so little has been done with jet propulsion. The prospective reliability is very great. It would seem to be easy to change the direction of the propelling force. The jets might be distributed along the wing and thus apply the effect of displacement over the whole surface to increase the lift. Experiments could possibly be carried out by harnessing the exhaust of the present internal combustion motor for the energy supply, thus avoiding the danger of depending on such a novel form of power for experimental work and allowing some of the attendant problems to be worked out in advance of a flight test with the success of power alone.

Used as an auxiliary means of propulsion in the combination with the motor, the overall efficiency might be improved. On account of its simplicity and reliability, there are a great many uses to which this principle may be put, of which the above are but a few of the more obvious.

Dilatable Balloons

By James F. Boyle

Chief Engineer, Aérospatiale Mfg. Co. of America, Hammondsport, N. Y.

Recently there have been built and tested by the War Department several dilatable or expanding gore balloons. This type of balloon came in as from Europe.*

A dilatable balloon is, as the name implies, a balloon which is capable of dilating. That is, it can expand and contract with the variations of atmospheric pressure which cause variations of the volume of the filling.

Expansion and Contraction of Balloon Gore

As a rule all non-rigid or semi-rigid balloons which utilize as their lifting medium hydrogen gas or other light gas, are constructed with the problem of having a material for the gas which shall be capable of expansion and contraction to a degree great enough to take care of the change in volume of the filling which is caused by the variations in atmospheric pressure, temperature and moisture. To give an idea of the magnitude of these changes in volume, it may be noted that the difference in barometric pressure between sea level and the height of 5,000 ft. is about 15 per cent. At 5,000 ft. the difference is about 30 per cent. When it is known that gases follow Boyle's law, namely that the pressure varies the volume is a constant at any temperature, it may be seen that a drop in pressure of 25 per cent is accompanied by an increase in volume of approximately 25 per cent. When a balloon filled with gas rises from sea level to 5,000 ft. the gas in the envelope expands approximately 25 per cent. Besides the regular expansion and contraction caused by changes in atmospheric pressure and moisture, the problem of moisture also has been solved in most cases by the use of balloons.

Function of Balloons

When the gas in a balloon expands, the expansion is taken care of by a limited loss by the elasticity of the bag itself. Beyond a certain point the bag will not stretch. However, the filling gas must be allowed to escape in large quantities. Otherwise, when the balloon descends, again and the balloon contracts there will not be sufficient filling power and it will fall. Therefore, balloon builders have placed inside of the gas compartments, air bags called ballons, which are inflated and deflated as required by the sinking gas, in order to compensate for the change in volume of the filling due to the various atmospheric changes. In other words, when a balloon is about to descend to a certain known height, say 5,000 ft., it will go with the bag three quarters full of gas and one fourth of air. As the balloon rises and the atmospheric pressure falls, the gas expands, thereby expelling air from the balloons. This action until the maximum height is reached at which height all of the air has been expelled from the balloons and the balloon is completely filled with gas without having lost any gas. When the descent is made, the gas contracts and the ballons are inflated from the reserve enough to keep the internal pressure of the bag at a certain prescribed point. The internal pressure is usually slightly over atmospheric, being sufficient to keep the bag stiff and to prevent wrinkling of the envelope due to wind pressure and tearing of the side due to the load of the car.

Dilatable balloons were constructed with the idea of eliminating the ballons. The dilatable feature consists in two or more extra gores being inserted in the bag. These gores fold together, the bag being laid tight at all times against external pressure. As the gas expands the rubber cords stretch, thus allowing the bag to increase in size. This process continues up to a certain limit which limit can be regulated by the length of the rubber cords and the size of the extra gore.

Several types of dilatable balloons have been prepared. Some of these types have been:

Fig. 1 shows a French type known as the E.D. This was a regular type R kite balloon converted into a dilatable balloon by the removal of the ballons and by the addition of two extra gores, one on either side of the bag, and a series of rubber cords.

* The earliest known example is said to have been of American design, one from 1875 in which several small airbags provided with air passing through valves.

Fig. 2 shows a type known as the X type. This was a British idea. The dilatable feature was contained entirely on the inside of the bag. It consisted of two series of rubber cords, one vertical and one horizontal, which contracted the bag as that it prevented, in a contracted position, in cross section, a four leaf clover.

Fig. 3 shows a type known as the expanding gore reinforced balloon. This type has a simplified system of cords. Otherwise it is similar to the E.D.

Figs. 4 and 5 show cross-sections of the envelope of the type known as X.X. in contracted and expanded position, respectively. The X.X. type, which was developed in this country, is a combination of the E.D. and of the X, embodying the dilatable feature of the former and other points of the latter.

Figs. 6 and 7 show details of construction of the dilatable feature. The additional gore, called the expanding gore, is similar in shape to the other gores of the balloons. Spinal bands, shown in detail, are attached to the balloons as illustrated, and the rubber cords are fastened to the spinal bands in the manner shown.

A type of knot which has been developed for tying in the rubber cords is shown in detail. This knot does not slip but tightens with greater load. It allows a quick and easy adjustment of the rubber cord lengths. If it is necessary, upon inflation, to adjust the lengths of the various cords so that the balloon will be stressed equally along the entire length of the spinal bands, adjustment of the cords and proper adjustment is necessary also to obtain the proper length of cord to hold the internal pressure of the bag.

Construction Features

Some difficulty was experienced in building the first of these balloons because, in following the French design, the extra gores which are inserted were made shorter than the other gores of the balloons and were stopped off some distance from the nose and tail of the bag with the result that when the balloon was expanded to its full size there was a point of greater stress at either end of the extra gore. This fault was remedied by attaching the extra gores to the nose and tail and by making them exactly similar to the other gores of the balloon.

In designing a dilatable balloon care must be taken to lay out the gores to fit the balloon when fully contracted and then to insert the extra gores which would remain in a folded position inside of the balloon while the balloon was in a contracted position, but which would fit out smoothly when the balloon was fully expanded. We believe the French designed their balloons to be perfect in a fully expanded position and in a contracted position to shorten the extra gores without preparing a point of stress at the ends. The reason for shortening the extra gores was merely to avoid crossing air ducts at the tail and the nose ends of the nose.

The rubber cords used are made up of several strands of shute, the whole covered with a braided cotton cover. It is necessary that this cotton cover be very loosely woven so as to allow the bag to slide over the rubber cords without and not on the cover. Some difficulty was experienced with rubber cords in testing a dilatable balloon built in this country. The cords were too short at various places and as the balloon expanded the cords broke the bag. The cords can be made to be very elastic and must not become a permanent set upon stretching. The percentage of elongation of the cords under the stress in which the balloon is required to expand, of course, by putting in so many cords the balloon can be made to expand more and more, in which case the cord is required to stretch farther. In ordinary cases the cord is required to elongate about 300 per cent of itself. A good grade of cord will elongate easily about 300 per cent of itself.

Advantages and Disadvantages

There are advantages and disadvantages in this type of balloon. One of the main advantages is the increased safety due to a given size. The elimination of the ballons makes it

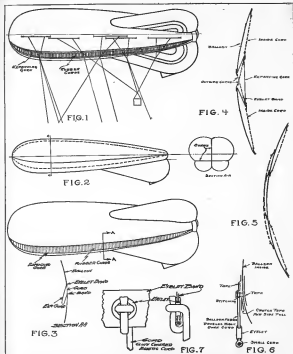


FIG. 1. DILATABLE BALLOON, TYPE E.D. FIG. 2. DILATABLE BALLOON, TYPE X. FIG. 3. REINFORCING GORE REINFORCED BALLOON, TYPE E. FIG. 4. SECTION OF TYPE E.D. AND X.X. CONTRACTED POSITION. FIG. 5. SECTION OF TYPE E.D. AND X.X. EXPANDED POSITION. FIG. 6. SECTION OF SPINAL BAND. FIG. 7. RUBBER CORD KNOT FOR ADJUSTING CORDS.

possible to start an ascent with a balloon full of gas. The inflatable features take care of the expansion. An E type late balloon, designed to have a capacity of about 37,000 cu. ft., with a ballast capacity of about 7,000 cu. ft., can rise to a certain height starting from the ground and lift a load corresponding to 37,000 less 3,000 cu. ft. of gas. A detachable balloon of the same capacity can start from the ground with 37,000 cu. ft. of gas and with a correspondingly larger load and can rise to a much greater height depending upon the weight of the carrying gas.

Another advantage is the elimination of the ballast, usually a troublesome thing. It is difficult at all times to know just how much gas is in the ballast and consequently it is a hard task to know how high an ascent should. Furthermore there is a leakage of air from the ballast into the gas compartment which in time reduces the purity of the gas.

Another advantage is that for a given performance the detachable balloon can be made smaller and more compact than one with the ballast.

None of the disadvantages are increased with increasing gas

to the large number of elastic cords on the outside of the balloon, difficultly experienced in cord breaking, difficulty in adjusting cords.

It would seem there are great possibilities in this idea of detachable balloons. Several variations of the detachable gas might be designed and applied not only to observation balloons but also to spherical balloons and zeppelins. A spherical balloon with a detachable feature might cause a decided advance in the art of free ballooning, as so far as procuring large balloons and keeping them in command. The gas of a balloon is forced out of the appendix which remains always open. When according to a high altitude a great deal of gas is lost, which must be accompanied by ballooning. The carrying of large quantities of ballast reduces materially the margin of lift for passengers.

An appendix should be easily capable of being expanded with a detachable feature, the same being used in such a way to eliminate added wind resistance due to the external cords. The advantage of doing away with the ballast is an asset which is of course very great.

Development of German Aircraft Engines*

By Otto Schwager

Translated from *Technische Berichte*, by N. A. C. A.

Although considerable improvement in flying efficiency may safely be expected, as soon as the low and weight of the aircraft demand require, the engine must, in order to obtain a perfect aviation engine, be able to provide power to be required to supply continuously uniform power up to those altitudes at which the greatest part of the ascent is spent. In the case of the aviation engine, therefore, continuous power always decreases with altitude, but, of course, climbing power is available for the airplane and the limit of its standing altitude is thus reached.

The reason for such decrease of power lies, above all, in the decrease of atmospheric pressure with increasing altitude. The rotary engine and the power depend upon the weight of air admitted into the engine, and upon the efficiency of the transformation of heat energy into engine energy. If such efficiency were the same for all aviation altitudes, the engine power would actually depend upon the weight loss of the engine and would follow the course of the atmospheric pressure. With constant horsepower on the part of the airplane, the number of revolutions of the engine would rise linearly to the same at all altitudes. As it is, the number of revolutions decreases more or less with increased flying altitude. The efficiency of the transformation of the heat energy into engine power is thereby necessarily lowered. Until quite recently, the decrease of power in its proportion to atmospheric pressure was considered to be a sufficiently simple basis for power calculations, but, that the actual decrease of power is considerably greater.

Further details were supplied by tests made in the vacuum chamber of the Reynolds aircraft works at Finkenhevede, as already reported in *Reports, Vol. III, No. 3*, p. 1. These tests gave striking proof of the fact that the power of engines does not keep proportional pace with the decrease of atmospheric pressure with increased altitude, and that fuel consumption increases with altitude. The increase of fuel consumption therefore gives the course of the power curve.

High altitude tests made with a Daimler, a Maybach and a Benz engine—the results of which were published in *Technical Reports, Vol. III, No. 1*, p. 15—have shown how the increasing fuel percentages of the mixture affect the transformation of fuel energy into engine power. They also showed that the cooling of the engine deteriorated with increasing altitude. This leads to the conclusion that in developing altitude engines the carburetor and, whenever possible, the efficiency of the transformation of energy should be improved, and that the fuel should always take place at the same degree of compression. The object of this improvement of the carburetor would be to supply a mixture of air and fuel that would remain

constant under all conditions. In order to be able to do this, however, it would first of all be necessary to give some explanation of the mixture in which the carburetor works. It may be assumed, as a leading principle, that air and fuel flow uniformly through nozzles working without friction. This is the case with short nozzles as well as with tapering ones, also with ducts which work with sufficiently large nozzles. When the fuel passes through long narrow pipes and nozzles, the conditions are no longer fulfilled. If special attention was paid to this point in constructing carburetors, it might at any rate be possible to ensure only a slight decrease in the number of revolutions of the engine at all altitudes, such as is now obtainable as a result of the light operating load.

So far as the improvement in the transformation efficiency of fuel energy into engine power is concerned, this is largely dependent upon the thermal efficiency. The latter has with the compression—that is, with the proportional relative volume of the engine—to the volume of the compression chamber. The compression ratio is, however, limited by the heat transformation of compression and the temperature of the mixture, if spontaneous combustion is to be avoided. Formerly methods of engine construction, the last depend upon the disposition of the cooling-water pipes and not particularly well upon the cooling of the lubricating spaces.

These considerations reveal the reason of the ratio of an engine, from about 4.5 to 5.5, and to the appearance of the so-called air-compression engines. With such high ratio of compression, spontaneous combustion occurs even below 3000 m, so that the engine must be throttled up to the altitude in order that the mixture may not become too rich and that its temperature may be reduced.

In comparison with engines with normal compression, these engines obtained considerably better climbing rate. The first of the type was the Maybach 200 hp engine. It was built by the subsequent restriction of other engines for supercompression. Comparative tests were made on several Ben 200 hp engines with regard to the effect of various ratios of compression (see Figs. 5 to 8). In Figs. 5 and 6, a comparison is drawn between the indicated pressure of the same pressure Δp_i relative to the mean pressure p_m , the ratio of compression being $\gamma = 5$ and the increase theoretically calculated by making the ratio of compression by means of γ factors.

The result of this test is remarkable by reason of the fact that the maximum mean pressure increases when the number of revolutions increases (see Fig. 6). It may therefore be con-

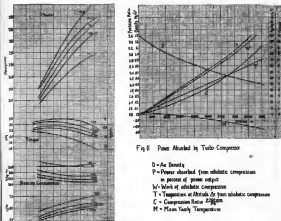


Fig. 5. Power Attained by Turbo-Compressor

- D = Air Density
 P = Power obtained from adiabatic compression
 γ = Ratio of power output
 γ = Ratio of adiabatic compression
 T = Temperature at altitude for pure adiabatic compression
 C = Compression Ratio $\frac{P}{P_m}$
 M = Mean Molar Temperature

Fig. 6. Comparison of Power and Fuel Consumption of Daimler-Benz Engine M 32524

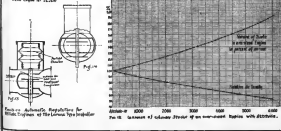


Fig. 7. Comparison of Power and Fuel Consumption of Daimler-Benz Engine M 32524

Fig. 8. Comparison of Power and Fuel Consumption of Daimler-Benz Engine M 32524

* Continued from last issue

cluded that increased compression ratio in particularly prominent in the case of high-speed engines. The increase in the regularity of combustion is due to the fact that the high speed engine requires greater intake pressure, with higher compression ratios, since these would be expected from the theoretical point of view. In Fig. 16, the power, turning moments and fuel consumption of the Daimler-Benz 320cc. are shown for engines with different compression ratios in terms of the number of revolutions. They show that the engine runs best results with the maximum compression ratio, which results in the most spontaneous combustion and always, followed by the reliable running of the engine and economy fuel consumption.

Even the adoption of super-compression in connection with superchargers, which, at first, made it seem not finally settled the question of the aviation engine to do its working requirements. An effort must be made to prevent any loss of power at all up to the necessary driving altitude. There are two ways in which this can be accomplished, which consist in generally the most things, by induction from air into the engine at constant pressure,—that is, at ground level pressure—or at the pressure prevailing at the altitude up to which the power is to remain constant. The first means entails the construction of a preliminary compressor in the form of a turbo or positive blower, the second entails the construction of an engine in which the cylinder dimensions are proportionally too large for the gear, and with its power throttled down to its normal level, up to a certain altitude. This type of engine may be called "over-sized," or said to have dimensions specially adapted to high altitudes.

Common Turbo-Compressor

Preliminary compressors for aviation engines, in the form of turbo-compressors, are never directly constructed or being tested in different places. The first turbo-compressor was built by Brown, Boveri & Co., who have constructed an installation for the great airplanes of 360 to 1200 total hp., at the request of the Royal Air Force, in which the turbo-compressor was driven by a special 100-hp. 230 hp. engine of the same design. It is noted that the total power of the installation remains constant up to an altitude of about 5000 m. Complete tests were carried out with regard to the medium, showing that a Mercedes 200 hp. aviation engine and a preliminary compressor in the vacuum chamber of the Zeppelin Airship Works at Friedrichshafen, and it was proved that the desired end could be perfectly well attained. This means that there have also proved the ability of the installation.

About the time that the Administration of the Air Service entered new negotiations with Brown, Boveri & Co. concerning preliminary compressor, the Zeppelin Airship Works at Friedrichshafen, brought out designs for a turbo-compressor to be directly coupled with a Mercedes 200 hp. engine, and it has been tested at the test-bench. The blower is worked from the output of the engine, and is capable of increasing the intake with 10,000 to 15,000 p. m. Such high velocity is necessary in order to obtain the highest possible peripheral speed and to reduce, in consequence, the number of wheels; consequently the design of the blower is so arranged that the small wheel diameters must be selected to obtain values of the necessary peripheral rim. The quantity of air supplied by the compressor is such that the engine can be run at 1500 p. m. and still an altitude of 3000 to 4000 m. has been attained. It was not considered advisable to proceed further at the time, as it would have necessitated the use of propellers with adjustable blades in order to obtain the necessary speed, and it was not yet known if they could be successfully applied. In the case in question, propellers of larger pitch were to be used, running at low wheel velocity on the ground but gaining such a high intake of air that the engine could be run at 1500 p. m. It is intended that the engine should be correspondingly overdriven by the super-compressor. The wheel velocity should increase with increasing altitude and should reach 1800 to 2000 p. m. at 4000 m. at which the power remains constant. The advantage of such an overdriven engine is that the strength and pressure of the medium or upon the frictional energy of the gear, which the super-compressor is controlled by the altitude. The possibility of such overdriving has been furnished by tests since carried out at different places. The Schwabe blower was installed on an AEG-Diessmann for testing in the air. It is

multifunctional that the medium was lost in a flying model which was in no respect due to the location of the blower. With a view to avoid this, the fact that the air is drawn in from the rear end of the engine, in driving high speed blower, which might threaten to cause the stability of the whole machine to be affected under certain conditions, a blower at exactly high power was immediately ordered at the Daimler-Benz Works, to be driven by the screw end of the crankshaft. Tests made since that time with the Schwabe blower show that it is actually possible to avoid the influence of the blower on the gear by using back-sucking, resulting by centrifugal force, although the centrifugal itself will not be done away with.

As in the case of fixed engines, tests are also made with turbo-compressors on rotary engines.

In order that the preliminary may be subjected to conditions similar to those of the sea level in the intended running at over-pressure and engine, the flow should be placed under ideal pressure. When the pressure is supplied under pressure, the tank is subjected to the pressure of the compressor as well as to the actual pressure of 0.25 to 0.3. It is preferable, however, that the tanks should not be subjected to pressure, and that the pressure should be supplied by means of pump.

Fig. 17 shows the power absorbed by the screw-mounted turbo-compressor. In order to maintain constant engine power up to an altitude of 5000 m. 0.65 of the engine power is required. Being relatively small, this quantity may be taken from the engine without any difficulty, by means of overhead.

Consequently, it can be given the fact that a decrease of power at 5000 m. is added to the engine power on the ground because the engine only consumes air at atmospheric of about 0.4, while it consumes charged air at a pressure of 0.5, it is the same as if the engine were to consume air at a pressure of 0.5. If, therefore, the pressure in front of the compressor is to remain constant until high altitudes are reached, by preliminary compression, the engine power must not remain constant but must also increase. The latter has been positively proved by the results of tests carried out in the vacuum chamber at the Zeppelin Works at Friedrichshafen.

Overdriven engines proved to be more simply adapted than over-sized engines, but such tests are not yet completed. The parts are necessary with the exception of a regulating device to be installed in front of the carburetor. There is no need to do so, but that this engine will come to the fore in the future, is not certain. The preliminary compressor may have a preference for its comparatively high power at altitudes of 3000 and 3500 m. At the present early stage of development, it cannot yet be definitely stated at what altitude the preliminary compressor has the advantage of the engine, which up to 4000 m., however, the over-sized engine is certainly possible in respect of weight and construction. The construction of the cylinder skirt assembly with the air filter, attached to the carburetor, and the air filter, attached to the carburetor, which the power is to remain constant (see Fig. 12).

The Possibilities of Super-Compression

In this figure, the necessary increase of volume of stroke shows without the possibility of any additional super-compression. The engine is shown in the vacuum chamber, and is employed at the same time, the volume of the stroke is naturally diminished. Before 4000 m., the increase of weight through increased stroke volume, and the lengthening of the stroke, which is necessary to obtain the necessary weight of the preliminary compressor. The question must, however, be determined by considering the weight alone. In the present, greater safety in working and more economy when more may rather be expected at the overdriven than of the engine with preliminary compressor, as the latter requires to be driven with highly sensitive gear gear with both wheels.

Merbach engine was not only the first super-compressor engine, but also the first over-sized engine, although it was not so highly developed as in more recent types. Dr. Daimler-Benz Works, Ltd., used a test further with the 320 cc. engine. It reached 1500 p. m. with the super-compressor and its dimensions are such that the power remains constant up to about 3000 m. The high speed of compression of this engine is remarkable. It is also without the creation of any difficulties. This fact is pointed



A FINEST REMOTE CASE PLANT: THE HIGHEST POWER TYPE VII

to be described in detail in the case of the cooling water into the cylinder head. The Siemens and Diesel engines are examples of over-sized rotary engines. It was Professor Daimler who first recognized the advantages offered by over-sized and obtained a patent for the same.

Engines with preliminary compressors and over-sized engines require constant regulation of the pressure in front of the carburetor while running. The engine with preliminary compressor, the inlet air is in the case of turbo-compressor, the air is forced into the carburetor, can be throttled down as desired to the carburetor through a pressure-valve. In over-sized engines, the inlet piping must be equipped with a throttling device which so regulates the pressure in front of the carburetor that it always corresponds to the pressure in the intake at which the power is to remain constant. It may be done by hand, according to readings of the altimeter, or it may be regulated automatically. The latter method is preferable in so far that there is then no risk of damage to the engine at low altitudes, by incorrect handling.

These automatic regulators are constructed like barometer installations. Figs. 13 and 14 show a schematic plan of the barometer type of propeller, which consists of an undrained double-vented valve. It is worked by means of a cross-hatched membrane filled with air at the pressure prevailing at the altitude in question. This membrane is placed in the space in front of the carburetor, in which the pressure is to remain constant. As the altitude always prevails while the gear is in action, there is similar pressure on both sides of the membrane, inside and outside, and consequently no stress is brought to bear upon it.

In the same way that the flow rate of the carburetor must be connected with the pressure chamber of the blower in the case of engines with preliminary compressor, must be connected with the pressure in front of the carburetor when the engine is in an over-sized one. In the same manner, over-sized engines may be considered at the start, as a sort of super-compressor, since over-compression of the carburetor can readily only be carried to such a point as is compatible with safety from spontaneous combustion.

Parabolic Pitch Propeller

The construction of variable pitch propellers gear head is bound with the development of aircraft engines. Here, too, satisfactory progress has recently been made. A design has been furnished by Prof. Reussner in which the pitch is regulated by hand and which has been shown to be effective when tested with overdriving. The Loewer propeller type gear is a satisfactory variable pitch propeller, in which the number of teeth was refined with air at 2 gpm absolute temperature, since the pitch variation corresponding to the given altitudes. The type of barometer device has the advantage of enabling the barometer regulating power to be easily obtained by the release

development of the membrane. To keep this power as low as possible, the air of intake is placed as evenly as possible in the course of pressure. Flattening of the blades is prevented by an oil extract.

The firm of Daimler has also taken up the construction of variable pitch propellers and has a most interesting improvement now in hand, the pitch being so adjusted, by means of a centrifugal force regulator and a free-angled hydraulic lever-system, that the number of revolutions remains constant. The construction system is extremely clear and simple. Each variable pitch propeller should be so constructed on normal engines, as they render it possible to fly with a normal number of revolutions during the climb and thus to attain the engine power to its full capacity. In some way, the speed of the airplane can be accelerated by compression at the moment of descent just as well as at present, in spite of the constant number of revolutions, the propeller being simply automatically adjusted for larger pitch.

The Wright Airplane Patents

The following statement was issued on September 31 by attorneys representing the Wright Aeronautical Corporation:

"The Aerial Transport Corporation recently advised that it intended to use in its transport service some of the Handley Page airplane patents which the British Government has granted to the English Handley Page syndicate at about one per cent of cost. This was most immediately stated by the Wright Corporation which owns the Wright airplane patents, to prevent this use. The United States Judge in Delaware has just decided that there is no need at the present time for an injunction to prevent the use of these English machines at it does not seem apparent that the Aerial Transport Corporation intended to use these foreign made airplanes. The Judge declared that if in the future, the defendant should use or take any steps looking to the use of these planes, the Wright Aeronautical Corporation had the right to apply for an injunction to prevent this."

Navy Radiophone Successful

Capt. George W. Bawie, jr., U. S. N., commanding the Air Station, U. S. Atlantic Fleet, has reported to the Navy Department that the transmitting equipment installed on Navy aircraft recently modified to operate on the new standardized wave length, has proved entirely successful under tests. The installation of distant control for aviation systems has generally eliminated all aviation noise, both on the trailing antenna for receiving and on the radio compass set. The system is being used on some Navy aircraft, and communication between aircraft in flight for distances up to ten miles.

rear spar of the control surface. It has usually been supposed that this would be impossible except in very small machines, and it is quite an important development of all the wiring of the control surface can be eliminated without dangerous weakness. It would be better in most, however, that the airplanes built for this competition will never be tested or pulled out of dives simply.

Rudder means are devised in all versions, and the elevator wires also in most cases.

The elevator geometry of the rudder is greater than might be anticipated from the Olympia class, where a good proportion even of the fairly large machines were equipped with slots. The Avion also has an auxiliary wheel like the one used on the B. A. T. transport airplane.

Engines

The engines, as will have been noted from the tabulation of specifications, do not differ much in power with the exception of the Napier Lion used on the Westland. The Beardmore and Siskiering Pumas are the most popular choices, each being used on two machines. The Beardmore engines of normal construction can be started from the seat under any conditions. A special gasoline line permits the simultaneous injection of fuel directly over all the intake valves. The engine can be started over very slowly through a worm, the crank for which is on the crank pin. A charge having been drawn in this way, a spark is generated in all the cylinders with a timed magnet in the usual manner.

Radiator Installation

Four of the competitors use rear radiators. Of the remaining two, the Avion carries the radiator between the main wings and the Beardmore has it mounted in the upper center section. The radiator of the Napier is a somewhat small in projected area, being made in two vertical strips with a blank space between them, immediately above and below the propeller hub. The projected area being roughly a quarter less than that used on the J. A. H. H., although the Napier uses a 210 hp. Napier and the engine is cooled in a completely different manner than the other machines.

The radiators are all of the twin honeycomb type, except of course that the Beardmore, which consists of two separate banks of flat tubes about half an inch wide, one bank flush with the upper surface and the other with the lower surface of the wing, the tubes being set at an angle of about 45 deg. to the chord. The Napier radiator was taken a little larger, both in diameter and in length, than the standard Air Ministry tubes, the Beardmore elements being about 15 mm. in diameter and 120 mm. long, the considerable depth of the radiator necessitating for the most projected area required. In the Avion and Bristol, the tubes are arranged in a staggered form at the ends, but are left straight, the alternations between the tubes being filled with solder.



TWIN FUNNEL PROPPELLER INDICATOR

Shutters are used in all cases for varying the cooling, the Avion radiator having an device for drawing it up into the fuselage. The shutters are of wood on the Avion and Avro, of metal on all the other entries.

Engine Pumps and Valves

There are no true slotted doors, but at least two designs show evidence of some thought having been given to the problem of substituting the back of the valves. There are the Avion and Bristol, which have slotted valves, and the Westland, which at the end and with a number of longitudinal slots on each side of the beginning of the slotted portion, and the Beardmore, which has a small longer pipe, also indicated at the end but not so small as the Avion and without the slots. The Avro has a vertical pipe of stream-line section discharging the exhaust above the upper wings, and the other two engines have a horizontal exhaust pipe.

The other three machines all have substantially straight exhaust pipes of great length (from 32 to 35 ft.) with a free opening at the rear and discharging obliquely the fumes to the rear of cabins and cockpit. In use or two cases the pipe is covered with asbestos string to reduce the fire hazard from excessive proximity to the fuselage fabric.

Turn and Pitching Indicators for Airships

As it well known, the usual line of sight of an airship moves constantly in both vertical and horizontal planes. The key revolves a continuously pivoting and pitching, and the extra fuel consumed in reaching a destination by this wandering route is a very material fraction of the total airship load.

Experiments have shown that both the turning and pitching movements of an airship really start very slowly due to the large inertia of the ship, but that by the time the movements are of sufficient magnitude to be noticed it has such momentum that it cannot be quickly checked. It appeared therefore that if the yaw or pitch could be indicated in the frequency it would be possible to start the countering movement of the airship early enough to greatly minimize the wastefulness of the ship.

For indicating the yawing of airships both have been made with a standard Pioneer Turn Indicator, and also with an airship, and for the pitching with a Pioneer Pitching Indicator, described herewith. The mechanism of the Pitching Indicator is practically the same as the Turn Indicator, except that it is inclined 90 deg. to bring the sensitive element into the vertical plane.

It was found that both of these instruments indicated the beginning of an angular movement several seconds before it was noticeable in any other way. By operating the rudder and elevator controls to correct the indicated movements it was possible to reduce the wandering of the ship to a very considerable extent, with a consequent conservation of power and an increase in the effective air speed.

A further great advantage gained in steadying the ship was the increased accuracy possible in making observations. Drift speed and drift observations were made with very great accuracy as compared to those made under usual flying conditions.

It is believed that this system of instruments will apply equally well to any airships as the economic and advantages are very considerable.

A Letter

The Editor, AVIATION AND AERONAUTICAL ENGINEERING:
With reference to Mr. B. E. Smith's article in AVIATION of August 15, 1939, the existence of an error in previous measurements on airship models due to the drag of pressure taps at the ends of the wind channel was pointed out experimentally at the National Physical Laboratory in the summer of 1935, and an Advisory Committee Report referring to the matter (H. M. 302) was issued in December of that year. The results of the work were published in the report of the experiments and in 1938 the writer received reports from the Laboratory in which the correction for pressure drag was definitely determined and allowed for.

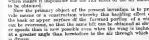
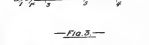
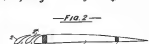
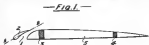
E. G. WAGNER

The Handley Page Wing Patent

The following is an abstract of United States Patent No. 2,135,441 granted September 21 to H. Handley Page. This is the wing device that has been the object of much controversy and discussion this year. It has been claimed that through its use the economical transport of passengers and goods will be revolutionized. This may well be so if it works out in practice as well as in theory.

In airplane flying machines, the object of the wings and ailerons is to deflect the air through an angle so as to obtain the lifting force due to the change of momentum of the air, and it has been found by experiment that a thick or highly cambered wing has a larger lift per unit surface than a less cambered or thinner wing, but the highly cambered wing has a disadvantage in that the resistance to passage through air at small angles and at small values of the lift is large.

Moreover it is already known that when a wing is inclined at an angle to the air stream, which it passes or which it meets, that the lift coefficient of such a wing increases with the increase of its angle up to a certain critical angle which varies between 15 deg. and 25 deg. After this critical angle is passed the value of the lift coefficient of the wing decreases owing to an effect called a "burbling" taking place over the forward portion of the upper surface of the wing, and owing to such action the air flowing over the forward portion of the upper surface of the wing no longer meets the full section effect, and this is due to discontinuity of flow between the air stream and the wing.



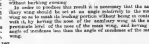
between the line air stream and the wing producing a reaction of deflection air, which shows has been termed a "burbling" and which makes it impossible for the full effect of the air stream to be obtained.

Now the primary object of the present invention is to provide means or a construction whereby this burbling effect on the back or upper surface of the forward portion of a wing can be removed, so that the same lift can be obtained at slower speeds than is now possible even when the wing is inclined at a greater angle than heretofore to the air through which it is driven.

For this purpose and according to this invention, the wings and aileron members are constructed with a comparatively narrow through slot or, what is equivalent, a series of slots in the

upper nose or front portion, and slot or series of slots extending substantially throughout the wing in a direction transverse to the direction of flight, in order that if a or their influence may be exerted on all points of the wing. When the wing has such a slot, or series of slots inclined obliquely to its construction, a portion of the said wing obliquely forms the front end of the slot or series of slots, or equivalently rear front portion of the said wing may be constructed by a small auxiliary wing, either constructed integral with the structure of the remaining rearward main portion, which latter will be termed the main wing, or constructed separately and connected thereto.

For the purposes of this specification it is therefore to be understood that the portion of the main wing constituting the



front wall of the slot or the small auxiliary wing above referred to, are alternative expressions, and each will be referred to hereafter as the auxiliary wing.

There have of course been numerous suggestions for air-plane construction comprising combinations of wings, arranged in some instances superposed and others in tandem, and as some cases the multiple wings have been of similar, and in others of different, dimensions, but in no case have these wings been so designed as to bring about the objects of this invention, i. e., that the forward auxiliary wing shall so influence the main rear wing as to enable the latter wing to be used at greater angles of incidence than it could otherwise have been, without burbling action.

In order to produce this result it is necessary that the auxiliary wing should be set at an angle relatively to the main wing so as to cause its leading portion without being in contact with it, by having the end of the auxiliary wing at the approximate level of the nose of the main wing, and having its angle of incidence less than the angle of incidence of the main wing.

as general grounds it ought to be the ideal arrangement to be aimed at. Of course the problem of airplane steering, stability and control generally would be greatly simplified if we could get rid of not only gyroscopic action but also of the interdependence of the longitudinal and lateral motions arising from the rotation of a propeller in a definite sense and the effect on the components of air resistance. Practical men tell us that these effects are unimportant and that it is usually unimportant way goes trouble in a sudden emergency.

But at the risk of maintaining theories which may not be so well founded in practice I feel justified in now giving an account of a long felt plan which so far from loss of efficiency it should be possible to achieve considerable increase of efficiency by the use of compound propellers, although this might involve considerable changes in the form and construction of the screws themselves. It would be good at least to point out that the form of propeller which airplane inventors have proved to be the most efficient when using single is not necessarily the best adapted for working on the compound principle.

The motion which the blades of a propeller impart to the air may be resolved into (1) an axial component representing the rotational velocity of the airplane, (2) a rotary or tangential component (3) a radial or centrifugal component.

Now with a single screw there are two ways of obtaining increased speed. One is by keeping the pitch small and increasing the number of revolutions per minute, the other is by increasing the pitch.

Both from the experiments at Farmborough in the Summer of 1918 and from my Report on Compound Blades, it is evident that the two blades can be made to work more efficiently than the velocity of sound without loss of efficiency, at any rate with a screw of ordinary construction. On the other hand increase of pitch necessarily increases the rotational component motion of the airplane, the energy of which is all to be regarded as waste.

If now, the air delivered from the front screw is reversed on a second screw revolving in the opposite direction, it is clear that the axial motion imparted by the former decreases the efficiency of the latter, while on the contrary the rotary component increases the angle of attack at which the air strikes the blades of the rear screw, thereby increasing the pressure and with it the thrust of the screw. It is possible to determine arrangements in which the pitches of the screws and their velocities of rotation are so matched that the two effects neutralize each other in which case the pitch may be guided or locked by placing the screws one behind the other. I think it is safe to propound the view that the condition may be reached in an infinite number of ways, assuming the pitches as well as the speeds of rotation of both to be independent as independent variables for the purpose of the problem. This should be evident for the number of these variables exceeds the number of conditions which they are to satisfy.

If the pitch of the front screw be decreased, its pressure will have a prejudicial effect on the rear screw, but if it be increased the air will strike the blades of the rear screw at a greater angle and its efficiency will therefore be greater than if the front screw were absent.

The experimental determination of arrangements in which efficiency is further gained nor lost is essentially a subject for laboratory research.

In order to gain efficiency by this method it will be seen as a necessary first condition that the pitch of the front screw must be high, as fast higher than would otherwise be desirable. This condition, will, however, be made possible by the rear screw also of high pitch since the air strikes it at a higher angle than it did previously. The ideal condition to be aimed at as giving the greatest efficiency according to the present theoretical considerations is to make the relation provided for by the front screw is maintained by the rear screw, giving a non-rotational atmosphere.

But a two bladed screw will not produce anything like uniform rotation in the air as it is used. If two such screws are placed behind each other, and we take the case in which they are revolving in opposite directions, there will be certain positions in which the air strikes the rear screw and the blades of the front, and these will occur when each screw has revolved through 90 deg., giving 180 deg. for the two, but in intermediate positions they will be acting on different por-

tions of air and the tandem arrangement will be ineffective. To secure efficiency it would be necessary to increase the number of blades so as to give a shipshape mass approximating a condition of uniform rotation.

The increase of pitch will increase the ratio of torque to thrust, which is a disadvantage of course, but it also enables the angular velocity of rotation to be decreased in proportion to the translational velocity and it is in this direction that saving of energy is to be hoped for. On the other hand it will enable screws to be used of larger diameter than would otherwise be possible, thus obtaining the necessary thrust from action on a larger volume of air.

Of course the objection arises that by increasing the number of blades we are increasing the resistance due to skin friction, but the objection is counteracted by the fact that owing to the increase of pitch, the blades travel through the air at lower speed so that the frictional resistance per unit area is less.

There remains the difficulty introduced by the radial motion set up by the front screw which tends to drive the air away from the rear screw. The plan which naturally suggests itself is to make the front screw of conical form, placing the blades so that they chase the air to converge towards the axis. If the centrifugal force of the blades were bound together with a ring of wire this would give an arrangement of far greater strength than the ordinary two bladed propeller, at the expense, of course, of the air resistance offered by the wire.

It is necessary to remember that while all this sounds very nice on paper, there may be a hundred and one reasons why it may prove an absolute failure when put to the test. Moreover I should not be surprised to find that I have said as much as I can say, and have been extremely and by no means all.

All that can be asserted with any approach to definiteness is that it is not sufficient to take two ordinary two-bladed screws of opposite pitch and place one in front and the other and then rely on the conclusion that the compound principle is a failure without giving it a fair trial. On the other hand I should not be in the least surprised if in a few years time we found engineers engaged in their pursuit of some new invention of the nature of a compound propeller designed on lines more or less closely resembling those I have indicated above. Finally etc. I should suggest you may wish to represent a description of a propeller that is already on the market under a proprietary name.

The main features suggested above as suggestions for a compound screw are (1) increased pitch of both screws (2) increased number of blades (3) increased diameter (4) match of number of revolutions (5) possible modification of front screw concerning the centrifugal component of the distribution of air.

Before leaving the subject of screw, and closely connected with the Mothbomber experiments, must be mentioned a new feature in the construction of screws introduced by Mr. Stude, a married maker of Thompson. Mr. Stude has conceived the idea of enclosing the woodwork of the screw in an envelope of canvas, the whole being covered with the canvas necessary to produce the same smooth surface that is possessed by an ordinary screw. To say the extreme in the present form, it has to be said of a peculiar shape, which appears to form part of the specification of Mr. Stude's invention, I believe.

Whether the canvas making affects the strength of the screw under ordinary conditions of stress and strain I rather doubt. But during the war screws had to be made from any wood that could be got and made of unsuitable forms in the matter of being made of wood which would have been little short of useless had not the risk of danger caused by the enemy far outweighed any risk due to structural defects. It was quite certain that even a moderately strong piece of wood would have worked off in a second if the wood was wrong from a flaw in the wood. But in war we have to deal not with natural flaws but also with attacks from machine guns and it was found that with the canvas cover, bullets made a clean hole without splintering the blades. Another advantage is the protection which the screw affords to the wood underneath in water, as advantages particularly important in the case of the airplane. At the time of my work, Mr. Stude had sent a number of three screws to the 86. Imperial airplane station. All his screws were made by hand instead of being shaped by the machinery that is used in large factories.



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on test of wire, standard connections made on the Edstrom Wire Wrapping Machine



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(1) It is to be noted that out of the two standard open wire sizes No. 12 and No. 14, only one failed on a test before the cause resulting of the failure. The No. 14 standard wire was broken very badly, so badly according to the test of the weight of the cable.

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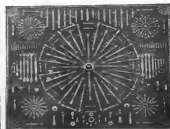
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